

#### **Description**

The Direct Current Thermal-Link Alloy Type (DC-ATCO) is defined as a non-resettable protective device functioning one time only. It is widely used in electrical equipment. ATCO is mainly consist of fusible alloy, flux resin, case, sealant and lead wires. Normally, fusible alloy is jointed to the two lead wires. Under abnormal conditions, when the temp. reaches to the fusing temp. of ATCO, the fusible alloy melts and guickly retracts to the two lead wire ends with the aid of the flux resin and disconnects the circuit completely.

SETsafe | SETfuse Direct Current Thermal-Link Alloy Type (DC-ATCO) P series Rated Functioning Temp. from 102 °C to 136 °C, Rated Current: 20A, safety certification Includes UL, cUL, TUV, CCC, PSE, and complies with RoHS and REACH.

#### **Features**

- Non-Resettable
- High Accuracy of Functioning Temp.
- High Surge Capacity
- **RoHS & REACH Compliant**

#### **Applications**

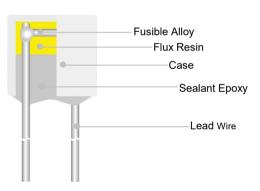
- Surge Protective Devices
- **Power Strips**
- Lamps
- Switched-Mode Power Supplies
- Home Electrical Appliances
- **Batteries**

#### Customization

- Other Temp.
- The Length of Lead Wires
- Leads Forming Types

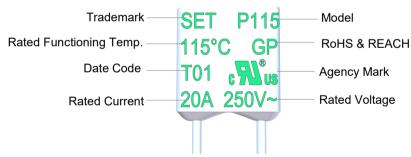
#### **Structure Diagrams**

Radial

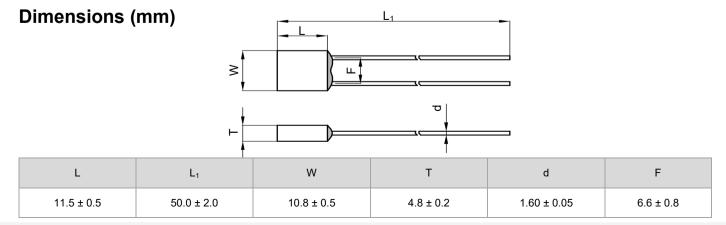


#### Marking

Radial (Color for reference only)



Remark: The Date Code means Year and quarter: A stands for 2000, B stands for 2001 and 01 stands for the first quarter, 02 stands for the second quarter, and so on.





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# **Specifications**

		Model	Fusing Temp.	T <sub>h</sub>	T <sub>m</sub>	<b>I</b> r	U <sub>r</sub>	<i>I</i> <sub>n</sub> 8 / 20 μs (15 Times)	/ <sub>max</sub> 8 / 20 μs (1 Time)	<b>M</b> ®	c <b>₹1</b> (®	<b>A</b>	⟨PS E	<b>(W)</b>	RoHS REACH
			(°C)	(°C)	(°C)	(A)	(V)	(kA)	(kA)	UL	cUL	TUV	PSE	ccc	
()							AC 250			•	•	0	•	0	•
( <i>T</i> <sub>f</sub> ) °C	420	P136	404 + 0	102	200	20	AC 300	40	25	•	•	0	•	0	•
	136	P130	131 ± 2	102	200	20	AC 400	12	25	0	0	•	•	•	•
np.							DC 120			0	0	•	0	•	•
Ter							AC 250			0	0	0	•	0	•
ing	125	P125	121 ± 2	90	200	20	AC 400	12	25	0	0	•	•	•	•
tion							DC 120			0	0	•	0	•	•
Rated Functioning Temp.							AC 250			•	•	0	•	0	•
F P	115	P115	111 ± 2	82	200	20	AC 300	12	25	•	•	0	•	0	•
ate	115	PIID	11112	02	200	20	AC 400	12	23	0	0	•	•	•	•
<b>~</b>							DC 120			0	0	•	0	•	•
							AC 250			0	0	0	•	0	•
	102	P102	98 ± 2	66	200	20	AC 400	10	20	0	0	•	•	•	•
							DC 120			0	0	•	0	•	•

#### Note:

<sup>1: &</sup>quot;●"Means certificated, "○"Means non-certificated.

<sup>2:</sup> RoHS & REACH Compliant .

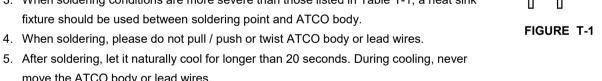
#### **Agency Information**

Agency Symbol	Standards	The File No. and certification No. obtained by SETsafe   SETfuse
<b>R1</b> ®	UL 60691	E214712
c <b>Al</b> ®	CAN-CSA-E60691	E214712
<b>A</b>	EN 60691	R50259029
PS	J60691	JET2121-32001-2032、JET2121-32001-2033
<b>(1)</b>	GB 9816.1	2020980205000180

#### Soldering

Hand-Soldering

- 1. Soldering should be carried out according to Table T-1.
- 2. The thermal element of ATCO is fusible alloy with low melting point, which is jointed with ATCO lead wires. Improper soldering operation (too high soldering temp., too long soldering time, too short lead wire etc.) may transfer more heat to the thermal element and ATCO may open in advance.
- 3. When soldering conditions are more severe than those listed in Table T-1, a heat sink
- move the ATCO body or lead wires.



# ATCO Body Soldering Position

TABLE T-1	Hand-Soldering	Time
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Rated Functioning Temp.		Max. Allow	able Sol	dering Tir	ne for Differer	nt Lead V	/ire Lengt	h (Fig.T-1)		Max. Soldering Temp.
( <i>T</i> <sub>f</sub> )	L <sub>s</sub> Length	Time	!	L <sub>s</sub> Length	Time		L <sub>s</sub> Length	Tim	9	•
	Lengin	Tinned Copper Wire	CP Wire	Lengin	Tinned Copper Wire	CP Wire	Lengin	Tinned Copper Wire	CP Wire	
(°C)	(mm)	(s)	(s)	(mm)	(s)	(s)	(mm)	(s)	(s)	(°C)
102 to 115	10	1 <sup>a</sup>	4	20	2	5	30	3	6	
116 to 135	10	1 <sup>a</sup>	4	20	3	6	30	5	8	400
136 to 150	10	3	6	20	5	8	30	5	8	

a: Auxiliary Heat Sink Fixture is Required to Avoid ATCO Cutting off Unexpectedly.



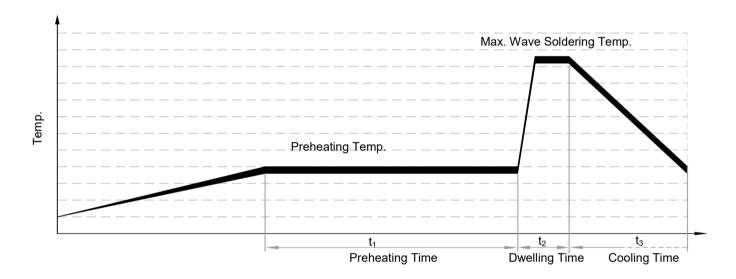
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Wave Soldering

The wave soldering parameters as Table T-2, for reference only, when ATCO is for practice use, you need to do some validation experiments. For example, using X-RAY to see the fusible alloy of ATCO whether damage after wave soldering.

TABLE T-2 Wave Soldering Parameters Setting

Rated Functioning Temp.	Who	_		ng Temp. e is Different	Preheating Time (t <sub>1</sub> )	Max. Wave Soldering	Dwelling Time (t <sub>2</sub> )	Cooling Time (t <sub>3</sub> )
(T <sub>f</sub> )	L <sub>s</sub> Length	Preheating Temp.	L <sub>s</sub> Length	Preheating Temp.		Temp.		
(°C)	(mm)	(°C)	(mm)	(°C)	(s)	(°C)	(s)	(s)
102 to 130				建议	手工焊接			
131 to 150	20	80	30	90	< 60	≤ 260	≤ 3	≤ 10

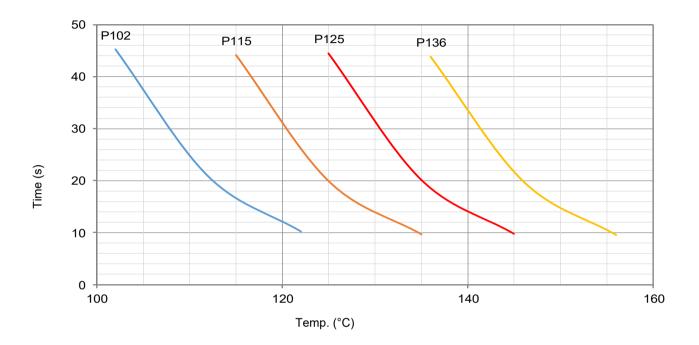




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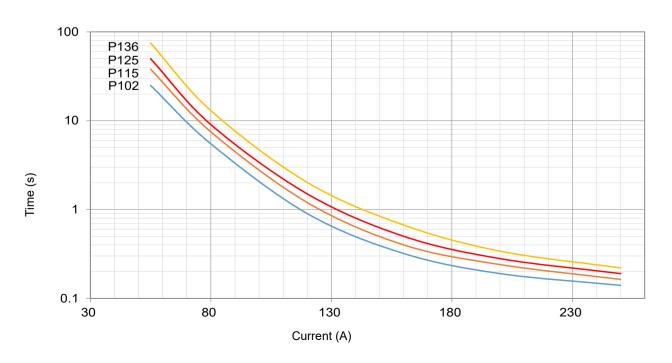
#### **Product Temp.-Time Curve (Reference)**

The Temp.-Time Curve of Thermal-Link in different temp. oil bath.



#### **Product Current-Time Curve (Reference)**

The Current-Time Curve shows functioning time at multi-times rated current at room temperature 25 ± 2 °C.



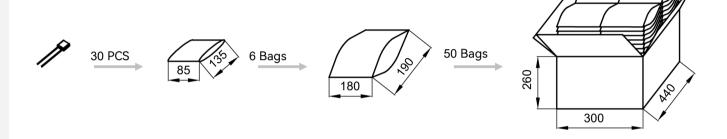


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# **Packaging Information**

#### Bulk

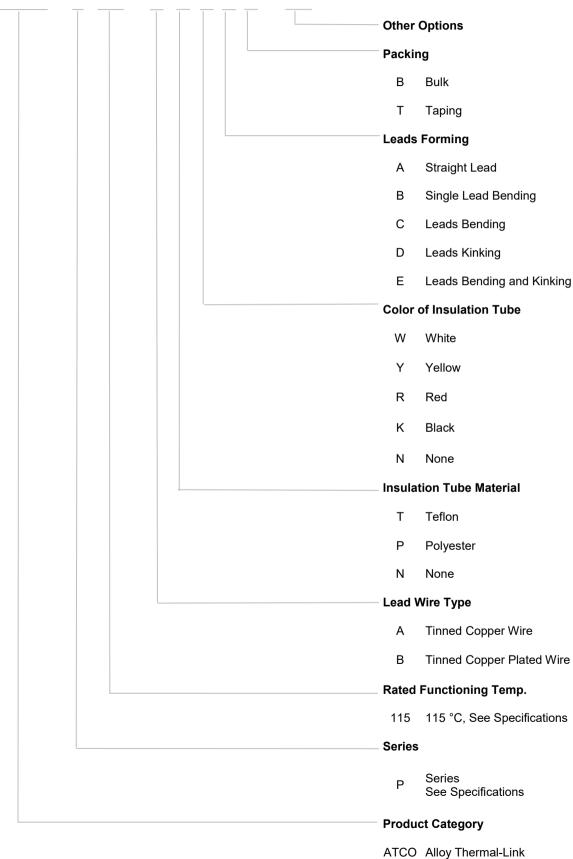
Item	PE Bag	PE Bag	Carton
Dimensions (mm)	135 × 85	190 × 180	440 × 300 × 260
Quantity (PCS)	30	180	9000
Gross Weight (kg)			24.0 ± 10%



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#### **Part Numbering System**

ATCO - P 115 - A N N A B - 001





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# **DC-ATCO** Direct Current Thermal-Link (Alloy Type)

#### **Glossary**

Item	Description
	Thermal-Link
тсо	A non-resettable device incorporating a THERMAL ELEMENT which will open a circuit once only when exposed for a
	sufficient length of time to a temperature in excess of that for which it has been designed.  — (GB 9816.1
	(02 0010.1
4700	Alloy Thermal-Link
ATCO	Alloy Type Thermal-Link, Alloy is the thermal element.  — (GB 9816.1
	— (OB 9010.1
	Rated Functioning Temp.
	The temperature of the Alloy Thermal-Link which causes it to change the state of conductivity with a detection current up to
$T_{\mathrm{f}}$	10 mA as the only load.
- 1	— (GB 9816.1
	Tolerance: <i>T</i> <sub>f</sub> °C (GB 9816.1, EN 60691, K60691).
	Tolerance: <i>T</i> <sub>f</sub> ± 7 °C (J60691).
	Fusing Temp.
	The temperature of the Alloy Thermal-Link which causes it to change its state of conductivity is measured with silicone oil
Fusing Temp.	bath in which the temperature is increased at the rate of 0.5 °C to 1 °C / minute, with a detection current up to 10 mA as the
	only load.
	— (GB 9816.1
	Holding Temp.
$T_{h}$	The Maximum temperature at which a Alloy Thermal-Link will not change its state of conductivity when conducting rated
	current for 168 hours. — (GB 9816.1
	— (GB 3016.1
	Maximum Temp. Limit
$ au_{m}$	The temperature of the Alloy Thermal-Link stated by the manufacturer, up to which the mechanical and electrical properties
	of the Alloy Thermal-Link having changed its state of conductivity, will not be impaired for a given time.  — (GB 9816.1
	(02 00:00
	Rated Current
I <sub>r</sub>	The current used to classify a Alloy Thermal-Link, which is the Maximum current that Alloy Thermal-Link allows to carry and is able to cut off the circuit safely.
	— (GB 9816.1
	Rated Voltage  The voltage used to closelfy a Alley Thormal Link, which is the Maximum voltage that Alley Thormal Link alleys to corry and
$U_{r}$	The voltage used to classify a Alloy Thermal-Link, which is the Maximum voltage that Alloy Thermal-Link allows to carry and is able to cut off the circuit safely.
	— (GB 9816.1
	Naminal Biachaga Current
	Nominal Discharge Current  Being able to withstand 15 peak currents of waveform 8/20 µs to test the product's durability of withstanding
<i>I</i> <sub>n</sub>	pulse current.
	— (UL 1449)
	· · ·
	Max. Discharge Current
$I_{max}$	Being able to withstand 1 peak current of waveform 8/20 µs to test max. pulse current that the product can withstand.
	— (UL 1449)



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#### Usage

- 1. When atmosphere pressure is from 80 kPa to 106 kPa, the related altitude shall be from 2000 meters to 500 meters.
- 2. Operating voltage less than rated voltage of ATCO, operating current less than rated current of ATCO.
- 3. Do not touch the ATCO body or lead wires directly when power is on, to avoid burn or electric shock.

#### Replace

ATCO is a non-repairable product. For safety sake, it shall be replaced by an equivalent ATCO from the same manufacturer, and mounted in the same way.

#### Storage

Do not store the ATCO at the high temp., high humidity or corrosive gas environment, avoid influencing the solder-ability of the lead wires, the product shall be used up within 1 year after receiving the goods.

#### Installation

Make Sure the Temp. of Installation Position.

- 1. It is recommended that a dummy ATCO with inbuilt thermo-couple shall be used to determine the proper temp.
- 2. The terminal product should be tested to ensure that potential abnormal conditions do not cause ambient temp. to exceed the  $T_{\rm m}$  of the ATCO.
- 3. Mount the ATCO at the location where temp. rises evenly.

Installation position of mechanical performance requirements.

- 1. Do not locate the ATCO in a place where severe vibration always occurs.
- 2. Ensure that the lead wire is long enough, and avoid actions such as press, tensile or twist.
- 3. The seal or body of ATCO must not be damaged, burned or over heated.



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#### **Mechanical Connection**

#### Riveting

- 1. Choose small resistivity riveting material and be riveted.
- 2. A flexible lead or lead with low resistance should be used to rivet the ATCO.
- Contact resistance should be minimal, large contact resistance will lead to higher temp., ATCO Functioning in advance.

#### Crimping

- 1. Choose small resistivity crimping material and be crimped.
- 2. A flexible lead or lead with low resistance should be used to rivet the ATCO.
- 3. Contact resistance should be minimal, large contact resistance will lead to higher Temp., ATCO Functioning in advance.

#### **Lead Wire Forming**

- 1. If lead wire has to be bent, please pay attention to the distance between body and bending point. Refer to Table T-3.
- 2. When bending leads, please use pincher or similar tools to fix the product as shown in Fig.T-2, to avoid damaging the product.
- 3. During forming and mounting, lead wire should not be cut, nicked, bent sharply, to avoid breaking the product.
- 4. Tangential forces on the leads must be avoided (i.e. pushing or pulling on the leads at angle to ATCO body) as such forces may damage the seal of ATCO.

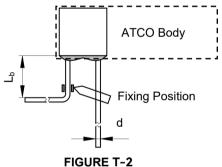


TABLE T-3 Distance between Body and Bending Point

	d	(mm)	< 1.0	1.0 - 1.2	> 1.2
Circular lead	L <sub>b</sub>	(mm)	≥ 3	≥ 5	≥ 10

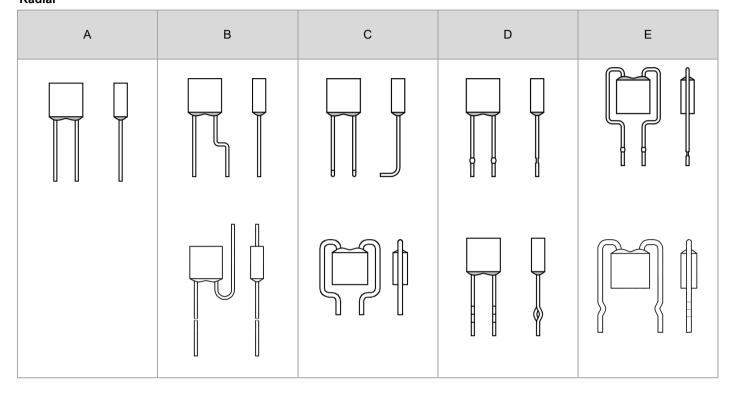


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# **Leads Forming Types**

The below leads forming is for reference, more leads forming can be customized.

#### Radial



Prod truc								0	©   		-
J <sub>r</sub> (VE ated Vo	oltage	850		600			00		50 	400	
r (A	urrent	15	30	25	15	30	15	15	10	20	
	76(	)	0	0	0	0	0	0	0	0	ļ
	86	0	0			ARL86-LRA^		TG86C-HQZ <sup>^</sup>	RQF86-FQS^		
	93	0	0								
	97	0	0								
2	102	TGH102-HVS^	ASL102A-LSF^	RSK102A-KSS <sup>^</sup>	RVH102-HSF <sup>^</sup>	ARL102-LRA^	RPK102-HRZ^	TG102C-HQZ <sup>^</sup>	RQF102-FQS^	TG102C-JPZ^	1
מ	105	0	0								
5	115	TGH115-HVS^	ASL115A-LSF <sup>^</sup>	RSK115A-KSS^	RVH115-HSF <sup>^</sup>	ARL115-LRA^	RPK115-HRZ <sup>^</sup>	TG115C-HQZ <sup>^</sup>	RQF115-FQS^	TG115C-JPZ^	1
L	120	0	0								
Kated Functioning Temp. (1:)	123	0	0	0	0	0	0	0	0	0	1
5	125	TGH125-HVS <sup>A</sup>	ASL125A-LSF^	RSK125A-KSS^	RVH125-HSF <sup>^</sup>	ARL125-LRA^	RPK125-HRZ^	TG125C-HQZ^	RQF130-FQS <sup>A</sup>	TG125C-JPZ^	
	130	TGH130-HVS^			RVH130-HSF^				RQF130-FQS^		۱
2	133		0								ł
_	136 135	TGH136-HVS <sup>^</sup>	ASL136A-LSF <sup>^</sup>	RSK136A-KSS <sup>^</sup>	RVH136-HSF <sup>^</sup>	ARL136-LRA^	RPK136-HRZ^	TG136C-HQZ <sup>^</sup>	RQF136-FQS^	TG136C-JPZ^	1
	139	O TOUAS UNGA	0				0	O TO 1260 LIO 70	0	O TO 1260 ID 74	ı
o.	145	0	0								1
	150	TGH150-HVS^	ASL150A-LSF^	RSK150A-KSS^	RVH150-HSF <sup>^</sup>	ARL150-LRA^	RPK150-HRZ^	TG150C-HQZ^	RQF150-FQS^	TG150C-JPZ^	ı
	160	0	0								۱
ر	187	TGH187-HVS^	ASL187A-LSF^	RSK187A-KSS <sup>^</sup>	RVH187-HSF <sup>^</sup>	ARL187-LRA^			RQF187-FQS^		ı
	200	0	0								4
	205	0	0								ı
	221	0	0								1
	230	0									

Prod	oltage	60	0			690		00						-
r(A Rated Cu  Ur(VD	)C)^	20	15 	10 400	15	15 <b>200</b>	10	5	60 1 <b>80</b>	20	16	10	25	-
	76(	) 0	0	0	0	0	0	0	0	0	15	0	0	⊢
	86	0	TG86C-HSZ*	RPF86-FPF^										
	93	0												
	97	0												
œ	102	TG102C-JSZ*							ALP102-PLZ^	QD102^	PD102^	TD102^	SD102^	
ate	105	0												
D D	115	TG115C-JSZ*			ALP115-HLZ^					QD115^	PD115^	TD115^	SD115^	
Rated Functioning Temp. ( $T_{ m c}$ ) $^{\circ}$ C	120	0												
nc	123	0				0	0	0	0	0	0	0	00120	١
뜭	125	TG125C-JSZ*				HN125^*	HP125^*	HS125^*	ALP125-PLZ^	QD130	PD125^	TD130	SD130	ı
<u>=</u>	130	. 0								QD130^	PD130^	TD130^	SD130^	۱
ng	133	0												
<u>e</u>	136 135	TG136C-JSZ*				HN136^*	HP136^*	HS136^*		QD136^	PD136^	TD136^	SD136^	Ł
Ē	139	0				0	0	0		0	0	O TD4004	0	ı
Ġ.	145	0	0	0		0	0	0	0			0	0	ı
Ë	150	TG150C-JSZ*				HN150^*	HP150^*	HS150^*		QD150^	PD150^	TD150^	SD150^	ı
<u> </u>	160	0												L
O	187	0												L
	200	0												L
	205	0												l
	221	0												ı
	230	0												

Produ Struct									0		•			
U <sub>r</sub> (VAC		400	300	250	400	300	250	0	125	0	125		· · · · · · · ·	0
U <sub>r</sub> (VDC	C)^			12	20			100	0	100	0	1	00	60
r (A)	) rrent		25			20		20	00	10	00	10	15 16	50
	76	) 0	0	0	0	0	0	0	0	0	0	0	0	0
	86	0												
	93	0												
	97	0			0	0	0	1B102-UHZ^	0 IB102-0JZ	15102-RHZ^	15 102-RJZ	0	0	
2	105 102	Q102^*			P102^*	P102*	P102*	TB102-UHZ^	TB102-UJZ*	TS102-RHZ <sup>^</sup>	TS102-RJZ*	S102 <sup>^</sup>	T102^	
Te	115	Q115^*	Q115*	Q115*	P115^*	P115*	P115*	TB115-UHZ <sup>^</sup>	TB115-UJZ*	TS115-RHZ <sup>^</sup>	TS115-RJZ*	S115^	T115^	
L	120	0	0	0	0	0	0	0	0	0	0	0	0	
5	123	0												
5	125	Q125^*			P125^*			TB125-UHZ^	TB125-UJZ*	TS125-RHZ <sup>^</sup>	TS125-RJZ*			
0	130	0						TB130-UHZ <sup>^</sup>	TB130-UJZ*					
	133	0												
_ ත	135	0												
e	136	Q136^*	Q136*	Q136*	P136^*	P136*	P136*	TB136-UHZ^	TB136-UJZ*	TS136-RHZ <sup>^</sup>	TS136-RJZ*	S136 <sup>^</sup>	T136^	
Kated Functioning Temp. (7, ) °C	139	0												
_	145	0										0	0	
	150	0										S150^	T150^	
5	160	0												
	187	0												
	200	0												
	221 205	0												
	230	0												ADN230B-NEZ

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187
97 93 86 R18^* U18^* U10^* 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
97
97
97 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
97 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
145   R6^*   O   U6^*   C6^*   O   O   O   O   O   O   O   O   O
150   R/**   0   U/**   0   0   0   0   0   0   0   0   0
150   R/A*   O   U/A*   O   O   O   O   O   O   O   O   O
150 R/A*
145   R6^*   U6^*   C6^
145 R6^*
150 R/A*
150 R/A* 0 U/A* 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
150 R/\(^2\) U/\(^2\) \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
150 R/^* 0 U/^* 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
150 R/A* 0 U/A* 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
160 R16^* O U16^* O O O C16^* O O O O H16^* V16^* O O
200 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
205 R32^* U32^* C C32^* C C B32^* C H32^* V32^* V32^* C
230